



SUNSHINE SUGAR

CRUSHING SEASON UPDATE

WEEK ENDING: 16/11/2025

	Harwood	Broadwater	Condong	TOTALS
Commenced Crushing	20-June-2025	16-June-2025	19-June-2025	
Completed Crushing				
Cane crushed (tonnes for week)	2,886	26,689	16,509	46,084
Cane crushed (tonnes year to-date)	449,291	484,771	328,005	1,262,067
Average CCS (week)	10.73	11.70	11.75	11.66
Average CCS (year to-date)	11.81	11.53	11.76	11.69
Crushing Rate (tonnes/hr)	178	212	155	185
Crushing Rate (year to-date)	185	205	158	184

Comments

Harwood

A poor week of crushing with only 2,886 t of cane crushed at Harwood. The poor result was due to the boiler super heater tube failure that occurred on Saturday 8/11/25.

During the outage 2,382 t of cane was crushed at Condong Mill and 2,826 t of cane was crushed at Broadwater Mill.

Total Harwood crop crushed for the week was 8,094 t.

- Avg CCS for the week was 10.73 against a budget of 12.30.
- Avg cane purity was 80.50 against a budget of 85.40.
- Avg cane ash was 1.44% against a budget of 1.28%.
- Avg fibre was 16.29 against a budget of 16.60.

Total lost time for the week was 151.8 hrs.

Major lost time issues were:

- 134.7hrs for the super heater tube failure.
- 8.4 hrs to a fibred up roller on No 4 mill (scraper plate moved).
- 8.0 hrs to limited supply due to wet weather.

Bin weights:

- Avg steel bin = 22.15 t.
- Avg Aluminium bin = 25.91 t.
- Overall Avg = 25.37 t.

Broadwater

An interrupted week of crushing at Broadwater with a scheduled outage and continuing issues with juice clarification and poorly performing evaporators.

A total of 23,832 t of Broadwater cane was harvested. Broadwater crushed 26,689 tonnes of cane that included transfers of 2,826 tonnes from Harwood site and 715 tonnes from Condong. Broadwater transferred 683 tonnes to Condong in the outage.

Total lost time for the week was 43.03 hours (budget 37.0 hours) and included the following stops:

- Wet weather- 0.00 hrs
- Clarification – 2.71 hrs
- Evaporators – 11.06 hrs
- Crushing station – 0.75 hrs
- Feeding station – 1.8 hrs
- Cane Supply – 0.36 hrs
- Cane Transport – 0.0 hrs
- Boiler – 0.0 hours
- Planned maintenance and cleaning 26.37 hrs.

A scheduled evaporator clean and maintenance day was taken to improve ongoing factory process performance issues. We have also engaged external consultants to assess clarifier and evaporator issues prior to the end of season. Other notable issues included the repair of a hole in the lower cone of No.2 evaporator (5.8hrs), and the replacement of the hotwell pump non-return valve (2.58hrs).

Average crush rate was 212 t/hr in 125.87 hrs of crushing.

Average Cane CCS was reduced to 11.71 (budget 12.3), purity poor at 80.88 (84.1), fibre at 16.43 (16.5) and ash increasing to 2.83%.

Bin weights averaged 25.04 t over the week.

Condong

A wet weather interrupted week with 16,509 tonnes crushed at an average rate of 155 tcrph. Throughput for the week was reduced due to cane supply (wet weather) and failure of molasses pump.

CCS dropped to 11.8 (5yr ave 12.1) cane purity 82.2% (budget 84.9%)

Cane fibre averaged 15.7% and cane ash 2.2%

Average bin weight was 26.03 tonnes

Stoppages for the week totalled 60.7 hrs, major stops were:

- 32.5 hrs – Cane supply, wet weather (3 stops)
- 16.4hrs - Maintenance day and evaporator clean whilst stopped for wet weather
- 1.8 hrs - Crushing, No4 mill muff coupling repairs
- 8.4 hrs – Fugals, molasses pump failure

As of 16/11 there is approximately 40,000 tonnes of Condong crop left to crush. Maintenance and evaporator cleaning was done whilst stopped for wet weather, so no planned stoppages for the rest of this week.