

**INTERNAL REPORT - NOT FOR PUBLICATION**



# SUNSHINE SUGAR

## CRUSHING SEASON UPDATE

**WEEK ENDING: 3/08/2025**

	Harwood	Broadwater	Condong	TOTALS
Commenced Crushing	20-June-2025	16-June-2025	19-June-2025	
Completed Crushing				
Cane crushed (tonnes for week)	22,542	14,227	12,392	49,162
Cane crushed (tonnes year to-date)	135,483	145,108	98,898	379,490
Average CCS (week)	11.01	10.42	10.96	10.83
Average CCS (year to-date)	10.97	10.53	10.81	10.76
Crushing Rate (tonnes/hr)	180	199	163	180
Crushing Rate (year to-date)	175	199	155	178

### Comments

#### **Harwood**

A rain interrupted week of crushing at Harwood which resulted in 22,543 tonnes being crushed at 180.3 t/hr. This was our first week back operating with refurbished 3MW generator and newly installed turbine. At this stage we have been unable to lift crush rate due to cane supply wet weather challenges.

- Avg CCS was 11.01 against a budget of 11.6.
- Avg cane purity was 84.6 against a budget of 84.8.
- Avg cane ash was 1.92% against a budget of 2.6%.
- Avg cane fibre was 15.8% against a budget of 16.4%.

Total lost time for the week was 43 hrs.

Major lost time issues were:

- 36 hrs to wet weather/cane supply.
- 2.0 hrs to refit the drive chain tensioner on No 4 mill underfeed roller.
- 1.6 hrs to rotate/change shredder tips.

Average bin weights: steel bins 22.21 tonnes, aluminium 24.16 tonnes & Average weight overall 23.43 tonnes.

No. of bin type utilised : steel bins filled 358 & aluminium bins filled 604.

As cane supply is extremely limited this week due to wet weather, we will be taking the opportunity to complete an evaporator clean and undertake milling train as well as reclaim maintenance tomorrow.

After starting this morning at approximately 9am we should complete crushing available cane by 4am Wednesday morning and will then start the evaporator clean. Harvesting of the remaining burned cane will continue tomorrow, bins will be stockpiled, and crushing will recommence tomorrow afternoon at approximately 4pm. There appears to be limited activity for burns this evening due to how wet the fields are. We will await what transpires tomorrow with available supply on what the operating requirements will be for Thursday.

#### **Broadwater**

Another rain interrupted crushing week resulted in only 14,227.19 t of Broadwater cane crushed. Other significant contributors to production loss included high mud loading and several significant cane conveyor and shredder feed chokes.

There was no cane transferred from Harwood this week.

Total lost time for the week was 99.15 hours against a budget of 49.0 hours and included:

- Wet weather- 75.1 hrs
- Clarification (high mud levels) – 13.45 hrs
- Crushing station – 0.6hrs
- Feeding station - 8.28hrs
- Cane Supply – 1.55hrs
- Cane Transport – 0.1 hrs
- Boiler – 0.0 hours

Average crush rate 199.1 t/hr (Budget 255t/hr - note with up to 40tph HWD cane).

Cane CCS still lower than budget at 10.42 (budget 11.7), purity 82.65 (84.5), fibre 16.5(15.6) and ash 3.48%.

Bin weights averaged 24.53 over the week (Max. 25t).

#### **Condong**

Throughput for the week was impacted by wet weather and CBM stop with only 12,392 tonnes crushed at an average rate of 163 t/cph.

Cane quality remains below average, with a slight improvement from the previous week.

CCS was 10.96 (5yr ave 11.7 ) and Cane purity was 81.6% (budget 85%).

Cane fibre was 15.7% and Cane ash was 2.42%, both above the 5yr average.

Cane bin payload averaged 24.54 tonnes.

Stoppages totalled 92.3hrs for the week, the major stops were:

- 60.4 hrs – Cane Supply and Wet Weather
- 21 hrs – CBM shut down due to cable tray fire and conveyor drive power supply fault
- 8.6 hrs – Replace broken joining links in #3 Cane Elevator