

INTERNAL REPORT - NOT FOR PUBLICATION



SUNSHINE SUGAR

CRUSHING SEASON UPDATE

WEEK ENDING: 27/07/2025

	Harwood	Broadwater	Condong	TOTALS
Commenced Crushing	20-June-2025	16-June-2025	19-June-2025	
Completed Crushing				
Cane crushed (tonnes for week)	12,502	11,685	7,331	31,518
Cane crushed (tonnes year to-date)	112,941	130,881	86,506	330,328
Average CCS (week)	10.76	10.29	10.26	
Average CCS (year to-date)	10.97	10.54	10.79	
Crushing Rate (tonnes/hr)	177	206	147	
Crushing Rate (year to-date)	174	199	154	

Comments

Harwood

An interrupted week of crushing due to the factory stoppage to install and commission the refurbished 3 MW generator as well as the new steam turbine for the generator. Rain also delayed crushing at the end of the week.

A total of 12,501 tonnes was crushed for the week at Harwood with no cane was transferred to Broadwater Mill due to wet weather outage at Broadwater and the stoppage for the 3 MW generator work here at Harwood. It was our intention to harvest during our outage and transfer to Broadwater, but wet weather impacted these plans for both Broadwater operations and our regions harvesting conditions.

- Avg CCS was lower this week at 10.75 against a budget of 11.4.
- Avg cane purity was at 84.77 against a budget of 84.5.
- Avg cane ash was 2.17% against a budget of 2.2%.
- Avg fibre was 15.83 against a budget of 16.5.

Total lost time for the week was 97 hrs.

Major lost time items were:

- 76.45 hrs to reconnect and commission the 3 MW generator and turbine.
- 7.4 hrs to repair No 4 Mill underfeed roller drive sprocket.
- 7 hrs to complete an evaporator caustic clean.
- 4.05 hrs to cane supply – finishing out & wet weather.

Average bin weights: Steel bins 21.93 tonnes, aluminium 24.69 tonnes & average weight overall 23.75 tonnes.

Bin type utilised: 180 steel bins & 347 aluminium bins.

The changeover of the 3MW generator installation and turbine commissioning was successful and occurred within the timeline expectations. The mill has started slowly since this commissioning due to wet weather impact on cane supply. We started operating this morning at 8am with full cane supply so we will be able to test operations under full load conditions so we can monitor generator and turbine behaviour.

Broadwater

A weather interrupted crushing week resulted in only 11,684.93 t of Broadwater cane crushed. There was no cane transferred from Harwood this week. The mill stopped crushing at 3.30am on Wednesday morning (23/07/25).

Total lost time for the week was 110.5 hours against a budget of 51.0 hours and included:

- Wet weather- 99.6 hrs
- Crushing station – 0.0 hrs
- Process – 0.3 hrs
- Cane Supply – 10.2 hrs
- Cane Transport – 0.35 hrs
- Boiler – 0.0 hours

Average crush rate 205.9 t/hr (Budget 250t/hr - note with up to 40tph HWD cane).

Cane CCS lowered 0.86 units to 10.29 (budget 11.4), purity 83.12(84.1), fibre 15.99(15.7) and ash 3.45%.

Bin weights averaged 24.19 over the week (Max. 25t).

Condong

Another rain interrupted week with only 7,331 tonnes crushed at an average rate of 147 tcph.

The wet harvest conditions have seen a reduction in cane quality.

CCS has dropped to 10.3 (5yr ave 11.5) and Cane purity dropped to 81.2% (budget 84.8%).

Cane fibre and Cane ash have both increased to 16% and 3.2% respectively.

Cane bin payload averaged 24.33 tonnes.

Stoppages totalled 118.1hrs for the week, the major stops were:

- 114.9 hrs – Cane Supply, Wet Weather (5 stops),
- 1.1 hrs – Feeding, failed proximity switch on backwards leveller.

Whilst stopped for wet weather maintenance was performed including, modifications to No6 evap calandria and Cogen scrubber clean. No further planned stoppages for the rest of this week. Mill resumed crushing 8:20 am Tuesday this week.