



SUNSHINE SUGAR

CRUSHING SEASON UPDATE

WEEK ENDING: 6/07/2025

	Harwood	Broadwater	Condong	TOTALS
Commenced Crushing	20-June-2025	16-June-2025	19-June-2025	
Completed Crushing				
Cane crushed (tonnes for week)	13,002	14,850	11,600	39,451
Cane crushed (tonnes year to-date)	43,704	65,392	38,042	147,138
Average CCS (week)	10.68	10.10	10.45	10.39
Average CCS (year to-date)	10.68	10.27	10.87	10.54
Crushing Rate (tonnes/hr)	176	193	151	173
Crushing Rate (year to-date)	170	197	152	176

Comments

Harwood

A rain interrupted week of crushing with significant rainfall (just over 100mm) across the harvest area bringing crushing to a stop at 5pm on Monday 30th June. Crushing resumed on Friday 4th July at 08:10am. Due to the rain interruption, we only crushed 13,002 tonnes of cane at Harwood with 195 tonnes transferred to Broadwater.

Cane quality remains good with ash is lower than expected.

- Avg CCS was 10.68 against a budget of 10.6.
- Avg cane purity was 86.32 against a budget of 83.3.
- Avg ash was 2.35 against a budget of 2.85.
- Avg fibre was 16.25% against a budget of 16.8%.

The total lost time for the week was 94.8 hrs with the wet weather accounting for most of that down time.

Major lost time issues were:

- 90.4 hrs lost to wet weather.
- 3.3 hrs due to the heavy rain effecting the cane carrier. Drive amps limit is set low while engineering review why rain is affecting the carrier performance.
- 1.1 hrs to complete milling train adjustments.

Average bin weights: steel bins 20.94 tonnes, aluminium 24.26 tonnes, overall 23.27 tonnes.

Bin type utilised: steel bins filled 169 & aluminium bins filled 398.

We continue to operate a reduced volume in aluminium bins to below 25 tonnes. It is anticipated we will have information relating to engineering bin review towards the end of July. There has been no real progress on the 25 new aluminium bin delivery timelines. Dan Rojo is working with provider to gain more information on when bins will be available.

The 3MW generator repair is progressing well and there is a possibility that we will be able to commence installation and commission mid-week of the week starting 21st July. As communicated, this will require a site stoppage impacting Mill, Boiler and Refinery, the team are working through minimising this timeframe to 72 hours. We are working through the possibility of completing the evaporator clean while the steam turbine commissioning is being completed to minimise planned downtime.

I will confirm this later this week and provide an outline of forecast timing of the installation of generator, the commissioning of this and the 3MW turbine.

Week 3 transfers to Broadwater were impacted by wet weather and the tarping issue. We do not have enough aluminium bins with tarping mechanisms in working order. The tarp operations are not reliable, and more work is required to solve this challenge effectively.

Broadwater

A reduced week of crushing due to wet weather, with 14,655.28 t of Broadwater cane and 194.42 t of Harwood cane crushed. Total crushed for the week was 14,849.70 against a budget of 24,200 t.

Despite solid efforts to crush all burnt cane prior to a deferred maintenance day, the weather and field conditions stopped harvesting and crushing around 11.00pm on the July 3. Our maintenance day program included structural and tarp repairs to 17 cane bins, mill adjustments, lime screw repairs and evaporator caustic cleaning. We recommenced crushing @ 8.15am on the July 5.

A rollover early Sunday morning on July 6 caused limited damage to the prime mover, trailer and bin. We are assessing damage and recovery of the bin. Thankfully, the driver of the truck was not injured.

Total lost time for the week was 90.45 hours against a budget of 59.0 hours and included:

- Wet weather- 60.9 hrs
- Crushing station – 1.4 hrs
- Cane Supply – 3.18 hrs
- Cane Transport – 10.85 hrs
- Mud clarification – 1.61 hrs.
- Boiler – 0.0 hours
- Scheduled maintenance day - 12.5 hours

Crush rate for the week was 193.15 t/hr - (Budget 220t/hr).

Cane quality was reasonable with CCS 10.10 (budget 10.5), purity 82.5 (82.8), fibre 16.9(16.1) and ash 4.1%.

Bin weights averaged 24.54 t over the whole week (Max. 25t).

Broadwater bridge is officially open at 3.00pm 07/07/25 and so trip times will improve.

Condong

Another rain interrupted week with 11,600 tonnes of cane crushed.

Crushing rate averaged 151 tph, rate during the week was restricted due to cane supply and on the weekend was restricted by High Grade fugal repairs.

CCS has reduced and averaged 10.5 for the week (5 yr ave 10.9). Cane purity also reduced to average 82.7% (budget 84%).

Cane fibre increased to 16.3% and Cane ash increased to 2.8%.

Cane bin payload averaged 24.4 tonnes for the week.

Total of 90.2 hrs of stops for the week, major stops were:

- 82.7 hrs – Cane Supply, wet weather (2 stops),
- 3.9 hrs – Clarification, high mud level in clarifier (2 stops).

No planned stoppages for the rest of this week.