

INTERNAL REPORT - NOT FOR PUBLICATION



SUNSHINE SUGAR

CRUSHING SEASON UPDATE

WEEK ENDING: 7/12/2025

	Harwood	Broadwater	Condong	TOTALS
Commenced Crushing	20-June-2025	16-June-2025	19-June-2025	
Completed Crushing			28-November-2025	
Cane crushed (tonnes for week)	29,875	21,487	0	51,362
Cane crushed (tonnes year to-date)	497,246	556,933	360,855	1,415,034
Average CCS (week)	11.78	11.62		11.71
Average CCS (year to-date)	11.78	11.51	11.72	11.66
Crushing Rate (tonnes/hr)	186	198		190
Crushing Rate (year to-date)	184	204	184	184

Comments

Harwood

An above budget week of crushing at Harwood with 29,875 tonnes of cane crushed at 185 t/hr. 2,710 t of Harwood cane was crushed at Broadwater Mill giving a total of 32,585 t of the Harwood crop crushed for the week.

Weekly Averages:

- Avg CCS was 11.77 against a budget of 11.80.
- Avg cane purity was 83.43 against a budget of 84.6.
- Avg ash was 1.26 against a budget of 125.
- Avg fibre was 15.37 against a budget of 17.1.

Lost Time:

Factory reliability was very good last week resulting in a low lost time total of 4.8 hrs.

Major lost time items were:

- 2.2 hrs to rotate and replace shredder tips.
- 1.3 hrs to replace a holed juice heater header.
- 1.25 hrs to cane supply early in the week.

Bin weights

- Avg steel bin = 21.38 t.
- Avg aluminium bin = 25.58 t.
- Overall bin avg = 24.32 t.

We completed our scheduled evaporator clean/maintenance day yesterday (09/12/25). The factory will need another evaporator clean before the end of the 2025

Broadwater

A mixed week with reduced harvesting capacity as crews finished allocations resulted in only 18,831 t of Broadwater cane harvested. Broadwater crushed 21,626 tonnes of cane that included transfers of 2686 tonnes from Harwood site and 110 tonnes from Condong. No cane was transferred from Broadwater to other mills.

To the 07/12/25 we have harvested and crushed 538,152 tonnes of Broadwater cane. In addition, we have crushed 16,746 tonnes of Harwood cane and 7,930 tonnes of Condong cane.

Total lost time for the week was 51.16 hours (budget 37.0 hours) and included the following stops:

- Wet weather- 0.00 hrs
- Clarification – 0.5 hrs
- Evaporators – 4.78 hrs
- Crushing station – 2.0 hrs
- Feeding station – 4.4 hrs
- Cane Supply – 0.0 hrs
- Cane Transport – 0.0 hrs
- Boiler – 28.13 hours
- Planned maintenance and cleaning 11.18hrs

A failed gearbox on Cape Byrons No.2 Bagasse conveyor, and a broken fuel reclaim chain were the significant stops in the week.

Our mill continued to be constrained by poor juice clarification and evaporator performance resulting in stops due to the inability to process juice fast enough. Unfortunately, a caustic clean on the 04/12 did little to improve evaporator performance.

A choke on No.3 cane belt stopped the factory for 3.4 hours.

Average crush rate was 197.86 t/hr in 108.6 hrs of crushing.

Average Cane CCS was 11.59 (budget 11.3), purity increasing slightly to 80.95 (budget 83.0), fibre at 16.40 (17.1) and ash decreasing to 2.18%.

Bin weights averaged 25.52 t over the week.

Broadwater mill stopped crushing at 02:44 on the 10/12/2025. Approximately 300 tonnes of Broadwater cane was cut and transferred to Harwood on the 10/12/2025 to complete the harvest.

Condong

Finished crushing on 28th November.