



SUNSHINE SUGAR

CRUSHING SEASON UPDATE

WEEK ENDING: 30/11/2025

	Harwood	Broadwater	Condong	TOTALS
Commenced Crushing	20-June-2025	16-June-2025	19-June-2025	
Completed Crushing			28-November-2025	
Cane crushed (tonnes for week)	15,122	19,665	14,905	49,692
Cane crushed (tonnes year to-date)	467,371	535,446	360,855	1,363,672
Average CCS (week)	11.17	11.28	11.29	11.25
Average CCS (year to-date)	11.79	11.51	11.72	11.66
Crushing Rate (tonnes/hr)	169	195	147	170
Crushing Rate (year to-date)	184	204	158	183

Comments

Harwood

A below budget week of crushing with 15,122 t of cane crushed at Harwood. Crushing rate was 170 t/hr. 1,286 t (53 bins) of Harwood cane was crushed at Condong Mill and 614 t (25 bins) crushed at Broadwater Mill. Total Harwood crop crushed for the week was 17,022t.

The boiler super heater tube repair was the main contributor to the well below budget tonnes crushed for the week.

Weekly averages:

- Avg CCS was 11.16 against a budget of 12.0.
- Avg cane purity was 82.3 against a budget of 84.9.
- Avg cane ash was 2.66 against a budget of 1.20.
- Avg fibre was 16.85 against a budget of 16.8.

Lost time:

Total lost time for the week was 82.9 hrs most of which was due to the boiler super heater tube failure.

Major lost time issues were:

- 71.0 hrs to the super heater tube repairs.
- 7.0 hrs to replace a failed "C" massecuite pump.
- 3.0 hrs to No 2 mill scraper plate.
- 0.75 hrs to a boiler conveyor trip.

Bin weights:

- Avg steel bin = 22.31 t.
- Avg aluminium bin = 25.90 t.
- Overall avg = 24.66 t.

We are planning for a short stop to rotate shredder tips tomorrow Thursday 04/12/25.

Tuesday 9th of December will most likely be our next maintenance stop. I will confirm the date and timing before COB Friday 05/12/25.

Broadwater

A challenging week at the mill resulted in only 19,021 t of Broadwater cane harvested. Broadwater crushed 19,665.01 tonnes of cane that included transfers of 614 tonnes from Harwood site and 260 tonnes from Condong. No cane was transferred from Broadwater to other mills.

To the 30/11/25 we have harvested 519,322 tonnes of Broadwater cane. We have crushed 14,060 tonnes of Harwood cane and 7,930 tonnes of Condong cane.

Total lost time for the week was 71.12 hours (budget 37.0 hours) and included the following stops:

- Wet weather- 0.00 hrs
- Clarification – 1.35 hrs
- Evaporators – 2.56 hrs
- Crushing station – 13.93 hrs
- Feeding station – 1.65 hrs
- Cane Supply – 0.0 hrs
- Cane Transport – 0.0 hrs
- Boiler – 24.33 hours
- Planned maintenance and cleaning 24.3hrs

Boiler trips caused by lighting activity caused several extended stops. Normal CBM procedure is to go to 'island mode' to prevent trips and boiler outage however the decision was made too late on one occasion, and they were unable to island due to operational issues on another.

Our factory performed poorly over the week, with several extended stops due to No. 2 mill slipping and other mechanical issues. Clarifier performance and permanently dirty evaporators limit rate through the factory and are impacting on produced sugar quality.

Average crush rate was 195.19 t/hr in 100.75 hrs of crushing.

Average Cane CCS was 11.25 (budget 11.5), purity increasing slightly to 80.04 (budget 83.4), fibre at 16.43 (16.9) and ash decreasing to 2.25% in generally drier conditions.

Bin weights averaged 25.54 t over the week.

We expected to complete Broadwater crushing operations on Tuesday 9th December.

Condong

2025 season came to an end around 8pm on Friday (28/11), with 14,905 tonnes crushed for the week at an average rate of 147 tcph.

Total tonnes crushed for the season was 360,855 tonnes. The total Condong crop was 358,927 tonnes, with 7,712 tonnes crushed at other mills and 4,918 tonnes of Harwood and 4,722 tonnes of Broadwater cane crushed at Condong.

CCS for the week was 11.3 and for the season was 11.7 (budget 11.9). Cane purity for the week 82.1% (budget 84.4%).

Cane fibre was 16.6% and cane ash 2.7%.

Bin weight averaged 25.40 tonnes for the week and 25.21 tonnes for the year.

Total of 29.6 hrs of stops for the week, major stops were:

- 10.5 hrs – Cogen Boiler, blackout due to loss of grid connection (2 stops)
- 8.0 hrs – Cogen Boiler, wash ID fan to reduce vibration (2 stops)
- 4.4 hrs – Pans, high liquor and syrup stocks