

**INTERNAL REPORT - NOT FOR PUBLICATION**



# SUNSHINE SUGAR

## CRUSHING SEASON UPDATE

**WEEK ENDING: 28/09/2025**

	Harwood	Broadwater	Condong	TOTALS
Commenced Crushing	20-June-2025	16-June-2025	19-June-2025	
Completed Crushing				
Cane crushed (tonnes for week)	25,102	31,273	23,809	80,185
Cane crushed (tonnes year to-date)	299,306	304,500	193,875	797,681
Average CCS (week)	12.20	11.51	11.96	11.86
Average CCS (year to-date)	11.44	10.93	11.27	11.21
Crushing Rate (tonnes/hr)	190	232	170	197
Crushing Rate (year to-date)	183	203	158	183

### Comments

**Harwood**

A fair week of crushing that was interrupted by two significant outages. One for a failure of a drive sprocket on No 1 intermediate cane carrier, the other for necessary work to replace the extensively damaged mud ash conveyor on the boiler.

A total of 25,102 t of cane was crushed at 190 t/hr.

- Avg CCS was 12.19 against a budget of 12.6.
- Avg cane purity was 85.08 against a budget of 86.2.
- Avg cane ash was 1.66% against a budget of 1.38%.
- Avg fibre was 14.88 against a budget of 16.2.

Total lost time for the week was 36.7 hrs. Major lost time issues were:

- 22.3 hrs to repair No 1 intermediate cane carrier.
- 9.0 hrs to replace the damaged mud/ash conveyor.
- 2.9 hrs at the start of the week due to cane supply following a storm.
- 0.75 hrs to replace a collapsed roller on the de-watering mill conveyor.

Bin weights:

- Steel bin Avg = 22.48 t.
- Aluminium bin Avg = 25.40 T.
- Avg overall bin weight = 24.33 T.

Our next planned evaporator clean/maintenance day will be Wednesday 08/10/2025. We will also be stopping 10:00 am tomorrow for a shredder tip change.

**Broadwater**

A good crushing week that exceeded budget, thanks to improved field conditions and better milling performance.

We crushed 31,273.38 t of Broadwater cane against a budget of 31000 t. No cane from Condong or Harwood was crushed at Broadwater this week.

Average crush rate 231.7 t/hr (Budget 250 t/hr - note with up to 40tph HWD cane).

Average Cane CCS was 11.39 (budget 12.8), purity 81.8 (85.7), fibre at 14.7 (15.5) and ash was a good bit lower than last week at 1.9%.

Total lost time for the week was 33.3 hours (budget 44.5 hours) and included the following stops:

- Wet weather- 0.00 hrs
- Clarification – 0.28 hrs
- Evaporators – 6.10 hrs
- Crushing station – 2.05 hrs
- Feeding station – 3.35 hrs
- Cane Supply – 1.0 hrs
- Cane Transport – 0.32 hrs
- Boiler – 16.30 hours
- Planned maintenance and cleaning 7.25 hrs

Bin weights averaged 26.19 t over the week.

Expecting to stop on Wednesday morning 1/10 for shredder tip change which should only 3-4 hrs.

Want to take advantage of weather conditions and keep stops to minimum and maximise crushing time.

**Condong**

A good week with 23,809 tonnes crushed at an averaged rate of 170 tchp. Crushing rate reduced overnight due to being short of night stock.

CCS averaged 12.0 (5 yr ave 12.4), cane purity remained relatively low at 82.3% (budget 85.6%).

Cane fibre on budget at 15% and cane Ash similar to previous weeks at 1.9%.

Average bin weight was down slightly to 25.77 tonnes.

Total of 28.2 hrs of stoppages for the week, the major stops were:

- 23.0 hrs – Maintenance Day and evaporator cleaning (extended due to repairs that required steam isolation),
- 2.2 hrs – Feeding – faulty under speed proximity on No3 cane carrier (extended maintenance day),
- 0.9 hrs - Feeding – replace missing shredder tip.

Shredder turbine oil pump gearing needed urgent repair, so maintenance day was moved forward to Tuesday 30/9, evaporator cleaning also completed, no further planned stoppages for the remainder of the week.