

INTERNAL REPORT - NOT FOR PUBLICATION



SUNSHINE SUGAR

CRUSHING SEASON UPDATE

WEEK ENDING: 21/09/2025

	Harwood	Broadwater	Condong	TOTALS
Commenced Crushing	20-June-2025	16-June-2025	19-June-2025	
Completed Crushing				
Cane crushed (tonnes for week)	29,611	29,296	27,215	86,122
Cane crushed (tonnes year to-date)	274,203	273,226	170,066	717,496
Average CCS (week)	12.43	12.18	11.87	12.17
Average CCS (year to-date)	11.38	10.87	11.18	11.14
Crushing Rate (tonnes/hr)	196	219	166	192
Crushing Rate (year to-date)	182	200	156	181

Comments

Harwood

A good week of crushing with good weather that was unfortunately interrupted by rain Friday afternoon and into Saturday morning.

A total of 29,611 t of cane was crushed for the week at 196 t/hr.

- Avg CCS was 12.43 against a budget of 12.6.
- Avg cane purity was 86.05 against a budget of 86.2.
- Avg ash was 1.84% against a budget of 1.53%.
- Avg fibre was 15.36% against a budget of 16.2%.

Total lost time for the week was 16.6 hrs.

Major lost time issues for the week were:

- 6.6 hrs to wet weather/no supply.
- 5.6 hrs to No 3 Mill steam engine tacho chain and governor coupling repairs.
- 2.2 hrs for a planned stop to replace shredder tips.
- 1.2 hrs to repair No 2 Mill pressure feeder hydraulic drive pressure relief.

Bin weights:

- Steel bins Avg = 22.83 t
- Aluminium bins Avg = 25.21 t, improvement on last week.
- Overall Avg = 24.35 t, improvement from last week.

Broadwater

A reasonably good crushing week that had potential to be better.

We crushed 29,295.99 t of Broadwater cane against a budget of 31000 t. No cane from Condong or Harwood was crushed at Broadwater this week.

Total lost time for the week was 30.55 hours (budget 45.0 hours) and included the following stops:

- Wet weather- 0.00 hrs
- Clarification – 8.66 hrs
- Evaporators – 0.92 hrs
- Crushing station – 1.01 hrs
- Feeding station – 3.35 hrs
- Cane Supply – 0.60 hrs
- Cane Transport – 0.85 hrs
- Boiler – 0.41 hours
- Planned maintenance and cleaning 14.9 hrs

Factory performance leading up to the scheduled maintenance day on Wednesday 17/09 was limited by our evaporator performance. The maintenance day program included an evaporator caustic clean and other routine service work including shredder tips and an ESJ isolation valve replacement. The outage was extending when the ESJ system was incorrectly deisolated resulting in flooding of the ESJ motor and subsequent requirement for replacement.

Evaporator performance only marginally improved post cleaning and so the production team is working on the next cleaning regime.

Average crush rate 219.01 t/hr (Budget 250 t/hr - note with up to 40tph HWD cane).

Average Cane CCS rising to 12.15 (budget 12.8), purity 84.01 (85.7), fibre at 15.63 (15.5) and ash slightly lower than last week as 2.32%.

Bin weights averaged 26.11 t over the week.

Condong

A very good crushing week, with only 3.7hrs of stops, resulted in 27,215 tonnes being crushed at an average rate of 166 tcph.

CCS increased to 11.9 (5 yr ave 12.4) but cane purity remaining low at 83.1% (budget 85.7%).

Cane fibre was 15.3% and Cane Ash was 1.9%.

Average bin weight increased to 25.95 tonnes.

Only 3.7 hrs of stops for the week, there were no major stops, majority of this time was for short cane supply stops due to truck breakdowns in the first half of the week.

Stopping for maintenance day and evaporator cleaning Tuesday this week. Also need to do some steam off maintenance jobs which will extend the stop to 18hrs.