

INTERNAL REPORT - NOT FOR PUBLICATION



SUNSHINE SUGAR

CRUSHING SEASON UPDATE

WEEK ENDING: 26/10/2025

	Harwood	Broadwater	Condong	TOTALS
Commenced Crushing	20-June-2025	16-June-2025	19-June-2025	
Completed Crushing				
Cane crushed (tonnes for week)	22,651	27,541	21,749	71,942
Cane crushed (tonnes year to-date)	409,715	409,444	287,874	1,107,034
Average CCS (week)	13.13	13.11	12.81	13.03
Average CCS (year to-date)	11.78	11.43	11.70	11.63
Crushing Rate (tonnes/hr)	192	219	161	190
Crushing Rate (year to-date)	185	205	159	184

Comments

Harwood

A below budget week of crushing with 22,651 t of cane crushed at 189 t/hr. 4 x bins (107.5 t) of cane was also moved to Broadwater for processing. The disappointing crushing total was due to unforeseen issues encountered during the planned maintenance day and two significant unplanned stops later in the week.

- Avg CCS for the week improved to 13.3 against a budget of 12.6.
- Avg cane purity was 85.36 against a budget of 86.0.
- Avg ash was very low at 0.7% against a budget of 1.00%.
- Avg fibre was 14.77 against a budget of 16.3.

Total lost time for the 45.0 hrs.

Major lost time issues were:

- 14.0 hrs due to manning issues in the factory (pan floor).
- 13.8 hrs to the extended maintenance day.
- 7.0 hrs for the planned evaporator clean.
- 5.0 hrs to a boiler water contamination incident.
- 1.3 hrs to a site blackout.

Bin Weights:

- Avg Steel = 22.00t.
- Ag Aluminium = 25.68t.
- Overall Avg = 24.37t.

Broadwater

A reasonable week of crushing at Broadwater following a string of unplanned stops in the milling and clarification station over the weekend. A total of 28,398 t of Broadwater cane was harvested, with 27,542 crushed at Broadwater and 963 t transferred to Condong. Harwood transferred 108 t of cane to Broadwater.

Total lost time for the week was 44.25 hours (budget 52.0 hours) and included the following stops:

- Wet weather- 0.0 hrs
- Clarification – 31.4 hrs
- Evaporators – 8.33 hrs
- Crushing station – 2.12 hrs
- Feeding station – 1.43 hrs
- Cane Supply – 0.42hrs
- Cane Transport – 0.38 hrs
- Boiler – 0.1 hours
- Planned maintenance and cleaning 0 hrs.

Poor raw sugar quality resulted in an unplanned stop on the 24/10 to improve the mud clarifier performance. Further repairs were completed that provided some improvement. Further repairs will be done during the extended planned outage for CBM economiser repairs on the 29/10. Failures of the Primary mixed juice pump (12.5 hrs) and Liquor pump (6.76 hrs) in succession impacted on crushing over the weekend.

Evaporator performance improved with some shifts averaging in the 220-240tph cane range.

Average crush rate was 219.25 t/hr.

Average Cane CCS slightly lower to 13.09 (budget 12.8), purity steady at 83.07 (85.2), fibre at 15.15 (16.0) and ash low at 1.49%. Dead cane and poor clarification continue to impact on process quality parameters.

Bin weights averaged 26.01 t over the week.

Condong

21,749 tonnes crushed for the week at an average rate of 161 t/h. Rate restricted early in week by evaporators performance before the maintenance day cleaning was completed on Tuesday. Later in week rate restricted by issues at fugals and pans causing high liquor and syrup stocks.

CCS averaged 12.8 and remained above 5 year average of 12.4. Cane purity remained low at 82.3% (budget 85.4%).

Cane fibre was 15.0% and cane Ash decreased further to 1.2%.

Average bin weight was 26.04 tonnes.

There was a total of 35.9 hrs of stops for the week, major stops were:

- 20.3 hrs – Maintenance day and Evaporator cleaning, extended due to steam off maintenance tasks
- 3.3 hrs – Clarification, blockage in ESJ screening pump
- 4.1 hrs – Fugals, replace No2 sugar belt overload and STG High Grade fugal failed to close
- 1.8 hrs – Feeding, replace missing shredder hammer tip
- 4.7 hrs – Pans, electrical fault with conductivity probes on No 4, 5 and 7 pans

No planned stops for this week, however rain on Tuesday has stopped harvesters cutting and unlikely to cut on Wednesday. Transferring cane from Broadwater from Tuesday night due to a cogen outage at Broadwater, planning to continue crushing on Wednesday crushing Broadwater cane using ours and Broadwater's transport fleet.