



SUNSHINE SUGAR

CRUSHING SEASON UPDATE

WEEK ENDING: 19/10/2025

| | Harwood | Broadwater | Condong | TOTALS |
|------------------------------------|--------------|--------------|--------------|-----------|
| Commenced Crushing | 20-June-2025 | 16-June-2025 | 19-June-2025 | |
| Completed Crushing | | | | |
| Cane crushed (tonnes for week) | 27,920 | 23,822 | 24,942 | 76,684 |
| Cane crushed (tonnes year to-date) | 387,064 | 381,903 | 266,125 | 1,035,092 |
| Average CCS (week) | 12.39 | 13.15 | 13.12 | 12.86 |
| Average CCS (year to-date) | 11.70 | 11.31 | 11.61 | 11.53 |
| Crushing Rate (tonnes/hr) | 183 | 210 | 160 | 182 |
| Crushing Rate (year to-date) | 185 | 204 | 159 | 184 |

Comments

Harwood

A below budget week of crushing with 28,172 t of cane crushed at 183 t/hr. Of the total tonnes crushed 207 t was Broadwater cane.

- Avg CCS was 12.39 against a budget of 12.60.
- Avg cane purity was 84.59 against a budget of 86.0.
- Avg cane ash was 1.16 against a budget of 1.12.
- Avg cane fibre was 15.86 against a budget of 16.3.

Total lost time for the week was 19.2 hrs.

Major lost time issues were:

- 6.9 hrs to the evaporator condenser.
- 5.5 hrs to replace the electric motor on No 3 Mill crushing juice pump.
- 2.6 hrs to replace a broken drive chain on No 2 Mill UF roller.
- 2.0 hrs to replace No 2 Mill pressure feeder hydraulic oil filters.
- 1.5 hrs to rotate shredder tips.

Bins weights

- Steel bin Avg = 22.33 t.
- Aluminium bin Avg = 25.55 t.
- Overall Avg = 24.41 t

We will stop tomorrow for a planned maintenance day, there are no further planned stops for the remainder of the week.

Broadwater

A disappointing week of crushing at Broadwater, with several unplanned factory stops in addition to a planned maintenance day. A total of 24,110 t of Broadwater cane was harvested, with 23,822 crushed at Broadwater, 80.8 t transferred to Condong and 207.4 t to Harwood.

Total lost time for the week was 51.0 hours (budget 50.0 hours) and included the following stops:

- Wet weather- 0.0 hrs
- Clarification – 21.3 hrs
- Evaporators – 0.0 hrs
- Crushing station – 0.86 hrs
- Feeding station – 1.53 hrs
- Cane Supply – 1.68 hrs
- Cane Transport – 0.7 hrs
- Boiler – 0.63 hours
- Planned maintenance and cleaning 22.2hrs

Evaporator performance continued to be rate limiting with No.1 evaporator heat transfer rates still limited due to tube fouling despite a solid maintenance day clean. Bypassing issues in the mud clarifying has resulted in fibre and mud carry over in the juice to the evaporators. An unplanned outage of 21 hrs was taken following the maintenance day to repair the clarifier, with good, but not complete effect.

A grid outage at Broadwater resulting from a motor vehicle collision with a power pole interrupted crushing for 1.68 hrs on Saturday, when the cane transport computers failed to restart.

The CBM operations team did well to keep the boiler and turbine operational in 'island mode' during a planned Essential Energy 66 KV outage on Sunday, which enable crushing to continue.

Average crush rate was 209.5 t/hr.

Average Cane CCS increased to 13.14 (budget 12.8), purity lower at 83.7 (85.4), fibre at 15.5 (15.8) and ash 1.6% indicating good field conditions but a reasonable amount of dead cane in the supply.

Bin weights averaged 26.03 t over the week.

A planned maintenance day is scheduled for the 29/10/25, with CBM planning an extended stop to repair a leaking boiler economiser.

Condong

24,942 tonnes crushed for the week, which is again above budget (21,240) at an average rate of 160 tcph. Crushing rate restricted by night stock overnight and towards the end of the week evaporators were restricting throughput.

CCS has continued to increase to 13.1 which is 0.7 units higher than the 5 yr average of 12.4.

Cane purity has also improved to 84.3% but is still more than 1 unit below budget of 85.5%.

Cane fibre averaged 15.0% and cane ash dropped further to 1.4%.

Average bin weight was 26.08 tonnes.

Only 13.8 hrs of stops for last week, major stops were

- 2.6 hrs – Crushing, replace faulty cell on No3 mill VSD
- 7.8 hrs – Feeding, repair burnt cables on shredder
- 2.2 hrs - Cogen, fuel conveyor trip

Maintenance and chemical cleaning of evaporators happening Tuesday 21/10, no further planned stops for the rest of the week.