

INTERNAL REPORT - NOT FOR PUBLICATION



SUNSHINE SUGAR

CRUSHING SEASON UPDATE

WEEK ENDING: 12/10/2025

	Harwood	Broadwater	Condong	TOTALS
Commenced Crushing	20-June-2025	16-June-2025	19-June-2025	
Completed Crushing				
Cane crushed (tonnes for week)	30,032	31,668	22,218	83,918
Cane crushed (tonnes year to-date)	359,144	358,081	241,183	958,408
Average CCS (week)	12.74	12.89	12.58	12.75
Average CCS (year to-date)	11.64	11.18	11.46	11.42
Crushing Rate (tonnes/hr)	199	208	162	190
Crushing Rate (year to-date)	185	204	159	184

Comments

Harwood

Another good week of crushing with 30,032 tonnes of cane crushed at Harwood at 199.3 t/hr against a budget of 29,190 t at 210 t/hr. There was also 101 t of Harwood cane crushed at BWR.

The planned maintenance day went well with the factory restarting on time.

- Avg CCS for the week was 12.73 against a budget of 12.60.
- Avg cane purity was 86.11 against a budget of 86.2.
- Avg cane ash was low at 0.94% against a budget of 1.1%.
- Avg fibre was 14.74 against a budget of 16.2.

Total lost time for the week was 16.7 hrs.

Major lost time issues were:

- 7 hrs for the planned evaporator clean.
- 5.9 hrs to planned maintenance day work.
- 1.5 hrs to No 3 bagasse conveyor and 2nd mixed juice tank repairs.
- 0.9 hrs to high juice levels.
- 0.75 hrs to No 2 Mill pressure feeder hydraulic drive.

Average bin weights for the week:

- Avg steel bin = 22.29t.
- Avg aluminium bin = 25.80t.
- Overall avg = 24.53t.

We will tentatively plan to have our next maintenance/evaporator cleaning stop on Wednesday 22/10/25. Towards the end of this week I will confirm the date.

Broadwater

This week we crushed 31,436 t of Broadwater cane, 131 t of Condong cane and 101 t of Harwood cane for a total crush of 31,668 tonnes, against a budget of 30,250 t.

Total lost time for the week was 19.07 hours (budget 48.0 hours) and included the following stops:

- Wet weather- 0.0 hrs
- Clarification – 0.15 hrs
- Evaporators – 0.0 hrs
- Crushing station – 8.58 hrs
- Feeding station – 0.4 hrs
- Cane Supply – 9.5 hrs
- Cane Transport – 0.33 hrs
- Boiler – 0.1 hours
- Planned maintenance and cleaning 0.0hrs.

Factory performance continues to be restricted by evaporator performance at rates more than 205-210 tph cane. The team is now focussing on potential mechanical issues in the evaporators and juice heaters that could be limiting heat transfer and efficient boiling. Issues with the No 1 mill feed roller brass and the No 1 Rotary Juice screen were the main contributors to crushing station downtime.

Cane supply stops were relatively high in Week 17 because of the breakdown of one harvester, limiting cane availability to the mill at times.

Average crush rate was 207.59 t/hr.

Average Cane CCS was 12.89 (budget 12.9), purity 84.13 (85.5), fibre at 15.43 (15.7) and ash 1.56% reflecting good field conditions.

Bin weights averaged 26.04 t over the week.

A planned maintenance day is scheduled for the 15/10/25.

Condong

An above budget week with 22,218 tonnes crushed (budget 21,240) at an average rate of 162 tcph.

CCS increased to average 12.5 which is slightly higher than the 5 yr average of 12.4. Cane purity improved to 83% but is still well below the budget of 85.6%.

Cane fibre remained steady as 15.1% and cane Ash slightly lower than previous week at 1.6%.

Average bin weight was 26.03 tonnes.

Total of 29.5 hrs of stoppages for the week, major stops were:

- 1.8 hrs – Pans, high liquor and syrup stocks,
- 23.6 hrs – Maintenance Day, evaporator clean and cogen scrubber clean,
- 1.4 hrs – Clarification, clarifier carryover due to low temperature juice.

No planned stoppages for this week, next planned maintenance stop is Tuesday 21/10.